December 7, 2009 2:27:39 PM

Required Date: 21/12/2009

Item ID:

D412-702-111B

Accept

Setup Start

Revision ID:

Item Name: Start Date:

Harness Assembly

07/12/2009

Start Oty: 10.00 Req'd Qty: 10.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Stop



Sequence ID/ Work Center ID

Draw Nbr

Operation Description

Revision Nbr

Pick Kit

Set Up/ **Run Hours** Draw Number

Plan Draw Rev. Code Accept Qty

Reject **Qty**

Reject Number

Insp. Stamp

100

Packaging

Memo

0.00

0.00

Packaging

110

Small Fab Small Fab

Memo

Memo

Assemble as per ICA D412-702 P79

0.00

0.00

120

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

W/O:		WORK ORDER CHANGES													
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector							
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			. 1												
				-											
Part No	:	PAR #: Fault Category:	·	R: Yes	No DQ	A :	Date:	1							

Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
DATE		Description of NC		Corrective Action Section B	Verification	Approvai	Approval							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector						
05-12-22	116	Reels me upsicle close on the brackets.		Ref. NCK 09-068 - Re-position the brackets.	EB 09/12/23									
		R.C. Eng-clypwing	Posicie	Belt-> Brachets.		ps.12-23	Losiar	05.12.22						
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	1													
}				, .										

Work Order ID 54287



Page 2

December 7, 2009 2:27:39 PM

: Required Date: 21/12/2009

Item ID: Revision ID: D412-702-111B

Harness Assembly

Accept

Setup Start



Stop

Item Name: Start Date:

07/12/2009

Start Oty: 10.00

Reg'd Oty: 10.00



Cust Item ID: **Customer:**

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Run

Start

Stop



Sequence ID/ Work Center ID

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location.

0.00

Draw Number

Plan Draw Code Rev.

Accept Qty

Reject Oty

Reject Number

Insp. Stamp

Memo

OC21- Final Inspection - Work Order Release

0.00

140

Memo

0.00

0.00

- 10.01.05

Quality Control

	TOPAGO										
W/O:			WO	RK ORDER CHAN	GES			•			
DATE	STEP	PR	OCEDURE CHAN	CEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		·						3%			
				· Wat to							
		PAR #:	Fault Categ	jory:	NCR	: Yes N	lo DQ	A: Date:			
Resolution:		solution:	Disposition	:	QA: I	N/C Clo	sed:		Date: _		
NCR:			WORK ORDE	R NON-CONFORM	MANCE	(NCR)	1				
DATE	STEP	Description of NC		ection B			ation	Approval	Approval		
DAIL	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Secti	on C	Chief Eng	QC Inspector	
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,	į.										

Picklist Print

December 7, 2009 2:27:43 PM

Work Order ID: 54287

Parent Item:

D412-702-111B

Parent Item Name: Harness Assembly

Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 10.00

Required Qty: 10.00

Comments:								3	tart Qty: 10.00	,	Required Qty. 10.00	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route . Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Sta	atus
N960JD10L	110 1111 111111 11 1111	Purchased	No			100	Each	5,439.000	40.0000	509	/12/21	
v asiici				<u>Wareho</u>	use	Loc	Oty	Loc Code				
					ation							
				Main W	arehouse							
				· ST			5439		_			
					101291		16					
					104885		153		_			
					105793		236					
					109632 110985		276 4758		-	40		
D3570-1		Manufactured	No		110703	100	Each	15.0000	10.0000	//	//	
		wanaractured								So	9/12/21	
				<u>Wareho</u> Loc	ouse eation	Loc	<u>c Qty</u>	Loc Code				
				Main W	arehouse							
				ST			15			10		
					46350		15		-	10	1	
D3579-047		Manufactured	l No	•		100	Each	1.0000	10.0000	909/	1,2/21	
Shoulder Harness				<u>Wareh</u> <u>Lo</u>	ouse cation	<u>Lo</u>	c Qty	Loc Code		// 36	53851(9)	
				Main V	Varehouse						<u> </u>	
				ST	•		1		F			
					47868		1		-	1		

									
W/O:		14-14-1	WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	. (
*.,						•			
r						·.			
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A :	Date:	
Resolution:		esolution:	Disposition	:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC		ion B	Verific	cation	Approval	Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
		·							
				·					

Picklist Print

December 7, 2009 2:27:43 PM

Work Order ID: 54287

Parent Item:

D412-702-111B

Parent Item Name: Harness Assembly



Start Date: 07/12/2009

Required Date: 21/12/2009

Page 2

Comments:								S	start Qty: 10.00)	Required Qty: 1	0.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3	WELFE ETT WIT TEL	Purchased	No			100	Each	2,759.000	40.0000	Bog	1/2/0	/ 2(
Nut				<u>Wareho</u>	<u>use</u>	Loc	<u>Qty</u>	Loc Code			•	•
				Loca	ation_							
				Main Wa	arehouse				į			
				ST			2759		İ –		-	
					109798		14		_		=	
					110844		32				-	
					111274		27				_	
					111668		194		_	-,/_	_	

MS24694-S50

Screw

Purchased

No

1992 500 100 Each

194.0000 40.0000



Loc Code Loc Qty Warehouse Location

Main Warehouse ST

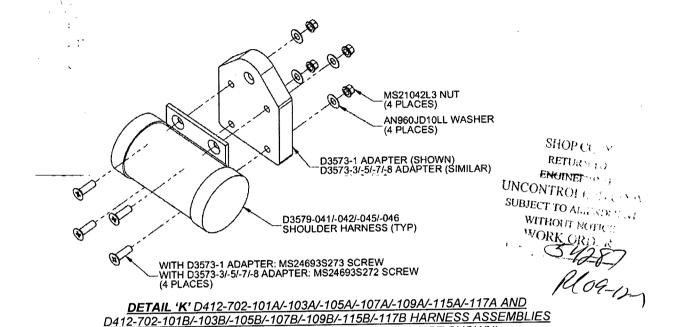
> 108936 111020 113359

112314 112385

										
W/O:	·		W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA	NGE	В	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						E				
Part No	:	PAR #:	Fault Cate	aorv:	NCR: Y	es N	lo DO	<u> </u> 	Date	
		solution:			j.					
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (N	ICR)				
DATE	STEP	Description of NC						ation	Approvai	Approval
	0121	Section A	Initial Chief Eng	Action Description Chief Eng		gn & Date	Secti	on C	Chief Eng	QC Inspector
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				* .						
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ICA-D412-702

ICA Page 79 (80 blank) of 98



(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)

MS21042L3 NUT
(4 PLACES)

AN960JD10L WASHER
(4 PLACES)

D3570-1 BRACKET (SHOWN)
D3570-2 BRACKET (SIMILAR)

D3579-043/-044/-047/-048
SHOULDER HARNESS (TYP)

MS24694S50 SCREW
(4 PLACES)

<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

W/O:		WORK ORDER CHANGES													
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector							
									•						
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		PAR #:	Fault Categ	ory:	_ NCR	Date:									
Res		esolution:	Disposition	•	QA:	N/C Clo	sed:	-	Date: _						
NCR:		·	WORK ORDE	R NON-CONFORM	ANCE	(NCR) .								
DATE	STEP	Description of NC			ction B	Verification		Approval	Approval						
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector					
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